

Rohrverbindungen & Zubehör

EDELSTAHLROHRBÖGEN

Katalog 2019/20



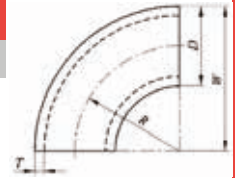
THE
STEEL
. COM

FRANKSTAHL

EDELSTAHL ROHRBOGEN GESCHWEISST

Werkstoff 1.4301 / 1.4306 / 1.4307 / 1.4541

WHG730/WUG100

EN10253-4 (DIN2605-1-BA3-90°); Bauart A-Typ 3D; 90°
mit Abnahmeprüfzeugnis EN 10204-3.1

	Matchcode	D mm	T mm	Gewicht kg/Stk.
+	NIGRB3D15X1.5-4301	15,0	1,5	0,07
+	NIGRB3D17X1.6-4301	17,2	1,6	0,03
	NIGRB3D18X1.5-4301	18,0	1,5	0,02
+	NIGRB3D18X2-4301	18,0	2,0	0,04
	NIGRB3D20X1.5-4301	20,0	1,5	0,04
+	NIGRB3D20X2-4301	20,0	2,0	0,05
+	NIGRB3D21X1.6-4301	21,3	1,6	0,03
	NIGRB3D21X2-4301	21,3	2,0	0,04
	NIGRB3D21X2.6-4541	21,3	2,6	0,05
	NIGRB3D23X1.5-4301	23,0	1,5	0,04
	NIGRB3D25X1.5-4301	25,0	1,5	0,04
	NIGRB3D25X2-4301	25,0	2,0	0,05
	NIGRB3D26X2-4301	26,9	2,0	0,06
	NIGRB3D26X2.6-4541	26,9	2,6	0,08
	NIGRB3D28X1.5-4301	28,0	1,5	0,06
+	NIGRB3D30X1.5-4301	30,0	1,5	0,06
	NIGRB3D30X2-4301	30,0	2,0	0,07
	NIGRB3D33X2-4301	33,7	2,0	0,10
	NIGRB3D33X2.6-4541	33,7	2,6	0,12
	NIGRB3D33X3.2-4541	33,7	3,2	0,15
+	NIGRB3D34X2-4301	34,0	2,0	0,11
	NIGRB3D35X1.5-4301	35,0	1,5	0,10
+	NIGRB3D35X2-4301	35,0	2,0	0,10
	NIGRB3D38X1.5-4301	38,0	1,5	0,10
	NIGRB3D38X2-4301	38,0	2,0	0,14
	NIGRB3D40X2-4301	40,0	2,0	0,15
	NIGRB3D42X2-4301	42,4	2,0	0,15
	NIGRB3D42X2.6-4541	42,4	2,6	0,16
	NIGRB3D42X3.2-4541	42,4	3,2	0,23
	NIGRB3D43X1.5-4301	43,0	1,5	0,15
	NIGRB3D44X2-4301	44,0	2,0	0,17
	NIGRB3D48X2-4301	48,3	2,0	0,20
	NIGRB3D48X2.6-4541	48,3	2,6	0,32
	NIGRB3D48X3.2-4541	48,3	3,2	0,35
	NIGRB3D50X2-4301	50,0	2,0	0,25
+	NIGRB3D51X1.5-4301	51,0	1,5	0,23
	NIGRB3D53X1.5-4301	53,0	1,5	0,27
	NIGRB3D54X2-4301	54,0	2,0	0,27
	NIGRB3D60X2-4301	60,3	2,0	0,33
	NIGRB3D60X3-4541	60,3	3,0	0,51
	NIGRB3D60X3.6-4541	60,3	3,6	0,60
+	NIGRB3D68X1.5-4301	68,0	1,5	0,38
	NIGRB3D70X2-4301	70,0	2,0	0,47
	NIGRB3D76X2-4301	76,1	2,0	0,67
	NIGRB3D76X3-4541	76,1	3,0	0,92
	NIGRB3D84X2-4301	84,0	2,0	0,70
	NIGRB3D88X2-4301	88,9	2,0	0,85
	NIGRB3D88X2.6-4541	88,9	2,6	1,02
	NIGRB3D88X3-4541	88,9	3,0	1,15
	NIGRB3D104X2-4301	104,0	2,0	1,20
	NIGRB3D106X3-4301	106,0	3,0	1,80
	NIGRB3D114X2-4301	114,3	2,0	1,30

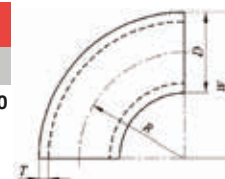
Matchcode	D mm	T mm	Gewicht kg/Stk.
NIGRB3D129X2-4301	129,0	2,0	2,00
NIGRB3D139X2-4301	139,7	2,0	2,05
NIGRB3D154X2-4301	154,0	2,0	2,60
NIGRB3D156X3-4301	156,0	3,0	3,90
NIGRB3D168X2-4301	168,3	2,0	4,16
NIGRB3D168X3-4301	168,3	3,0	4,47
NIGRB3D204X2-4301	204,0	2,0	4,80
NIGRB3D206X3-4301	206,0	3,0	7,20
NIGRB3D219X2-4301	219,1	2,0	5,23
NIGRB3D219X3-4301	219,1	3,0	7,80
NIGRB3D273X3-4301	273,0	3,0	12,00
NIGRB3D323X3-4301	323,9	3,0	14,50

EDELSTAHL ROHRBOGEN GESCHWEISST

Werkstoff 1.4404 / 1.4571

WHG730/WUG110

EN10253-4 (DIN2605-1-BA3-90°); Bauart A-Typ 3D; 90°
mit Abnahmeprüfzeugnis EN 10204-3.1



Matchcode	D mm	T mm	Gewicht kg/Stk.
+ NIGRB3D15X1.5-4571	15,0	1,5	0,02
NIGRB3D17X1.6-4571	17,2	1,6	0,02
NIGRB3D18X1.5-4571	18,0	1,5	0,02
NIGRB3D20X1.5-4571	20,0	1,5	0,04
+ NIGRB3D21X1.6-4571	21,3	1,6	0,03
NIGRB3D21X2-4571	21,3	2,0	0,04
NIGRB3D21X2.6-4571	21,3	2,6	0,05
NIGRB3D23X1.5-4571	23,0	1,5	0,04
NIGRB3D25X1.5-4571	25,0	1,5	0,04
NIGRB3D25X2-4571	25,0	2,0	0,07
NIGRB3D26X2-4571	26,9	2,0	0,06
NIGRB3D26X2.6-4571	26,9	2,6	0,08
NIGRB3D28X1.5-4571	28,0	1,5	0,06
+ NIGRB3D30X1.5-4571	30,0	1,5	0,06
NIGRB3D30X2-4571	30,0	2,0	0,07
NIGRB3D33X2-4571	33,7	2,0	0,10
NIGRB3D33X2.6-4571	33,7	2,6	0,12
NIGRB3D33X3.2-4571	33,7	3,2	0,15
+ NIGRB3D34X2-4571	34,0	2,0	0,11
NIGRB3D35X1.5-4571	35,0	1,5	0,10
NIGRB3D38X1.5-4571	38,0	1,5	0,10
+ NIGRB3D38X2-4571	38,0	2,0	0,14
+ NIGRB3D40X2-4571	40,0	2,0	0,16
NIGRB3D42X2-4571	42,4	2,0	0,15
NIGRB3D42X2.6-4571	42,4	2,6	0,19
NIGRB3D42X3.2-4571	42,4	3,2	0,23
NIGRB3D43X1.5-4571	43,0	1,5	0,15
NIGRB3D44X2-4571	44,0	2,0	0,17
NIGRB3D48X2-4571	48,3	2,0	0,20
NIGRB3D48X2.6-4571	48,3	2,6	0,32
NIGRB3D48X3.2-4571	48,3	3,2	0,35
+ NIGRB3D51X1.5-4571	51,0	1,5	0,23
NIGRB3D53X1.5-4571	53,0	1,5	0,26
NIGRB3D54X2-4571	54,0	2,0	0,27
NIGRB3D60X2-4571	60,3	2,0	0,33
NIGRB3D60X3-4571	60,3	3,0	0,51

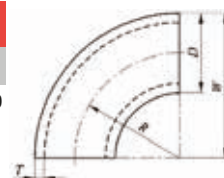
	Matchcode	D mm	T mm	Gewicht kg/Stk.
	NIGRB3D60X3.6-4571	60,3	3,6	0,60
+	NIGRB3D68X1.5-4571	68,0	1,5	0,26
	NIGRB3D70X2-4571	70,0	2,0	0,47
	NIGRB3D76X2-4571	76,1	2,0	0,67
	NIGRB3D76X3-4571	76,1	3,0	0,81
	NIGRB3D84X2-4571	84,0	2,0	0,70
	NIGRB3D88X2-4571	88,9	2,0	0,85
	NIGRB3D88X3-4571	88,9	3,0	1,15
	NIGRB3D104X2-4571	104,0	2,0	1,20
	NIGRB3D106X3-4571	106,0	3,0	1,80
	NIGRB3D114X2-4571	114,3	2,0	1,30
	NIGRB3D114X3-4571	114,3	3,0	1,98
	NIGRB3D129X2-4571	129,0	2,0	2,00
	NIGRB3D131X3-4571	131,0	3,0	2,30
	NIGRB3D139X2-4571	139,7	2,0	1,96
	NIGRB3D139X3-4571	139,7	3,0	3,08
	NIGRB3D154X2-4571	154,0	2,0	2,60
	NIGRB3D156X3-4571	156,0	3,0	3,90
	NIGRB3D168X2-4571	168,3	2,0	2,88
	NIGRB3D168X3-4571	168,3	3,0	4,47
	NIGRB3D204X2-4571	204,0	2,0	4,80
	NIGRB3D206X3-4571	206,0	3,0	7,20
	NIGRB3D219X2-4571	219,1	2,0	5,40
	NIGRB3D219X3-4571	219,1	3,0	7,80
+	NIGRB3D273X2.5-4571	273,0	2,5	10,20
	NIGRB3D273X3-4571	273,0	3,0	12,00
	NIGRB3D323X3-4571	323,9	3,0	14,50

EDELSTAHL ROHRBOGEN GESCHWEISST

Werkstoff 1.4301 / 1.4306 / 1.4541

WHG730/WUG120

EN10253-3 bzw. EN10253-4 - Bauart A - $r \sim da+100 - 90^\circ$ (DIN2605/ $r \sim da+100-90^\circ$)



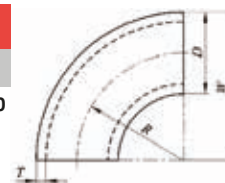
2.8

	Matchcode	D mm	T mm	Gewicht kg/Stk.
	NIGRB254X2-4301	254,0	2,0	7,00
	NIGRB256X3-4301	256,0	3,0	10,40
+	NIGRB305X2.5-4301	305,0	2,5	12,00
	NIGRB306X3-4301	306,0	3,0	14,40
	NIGRB356X3-4301	356,0	3,0	18,70
	NIGRB406X3-4301	406,0	3,0	24,00
	NIGRB506X3-4301	506,0	3,0	37,00

EDELSTAHL ROHRBOGEN GESCHWEISST

Werkstoff 1.4404 / 1.4571

WHG730/WUG140

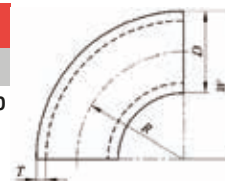
EN10253-3 bzw. EN10253-4 - Bauart A - $r \sim da+100$ - 90° (DIN2605/ $r \sim da+100-90^\circ$)

Matchcode	D mm	T mm	Gewicht kg/Stk.
NIGRB254X2-4571	254,0	2,0	7,00
NIGRB256X3-4571	256,0	3,0	10,40
+ NIGRB305X2.5-4571	305,0	2,5	12,00
NIGRB306X3-4571	306,0	3,0	14,40
NIGRB356X3-4571	356,0	3,0	18,70
NIGRB406X3-4571	406,0	3,0	24,00
+ NIGRB408X4-4571	408,0	4,0	31,90
NIGRB506X3-4571	506,0	3,0	37,00
NIGRB508X4-4571	508,0	4,0	47,80
NIGRB608X4-4571	608,0	4,0	66,80

EDELSTAHL DEKORATIONSBOGEN GESCHWEISST

Werkstoff 1.4301 / 1.4306 / 1.4541

WHG730/WUG140

ähnlich DIN2605 Teil 1, BA 3 ($r \sim 1,5 \times da$); 90°
geschliffen Korn 220

Matchcode	D mm	T mm	Gewicht kg/Stk.
NIGRBG3D18X1.5-4301	18,0	1,5	0,02
NIGRBG3D20X1.5-4301	20,0	1,5	0,03
NIGRBG3D20X2-4301	20,0	2,0	0,05
NIGRBG3D23X1.5-4301	23,0	1,5	0,04
NIGRBG3D25X1.5-4301	25,0	1,5	0,04
NIGRBG3D25X2-4301	25,0	2,0	0,05
NIGRBG3D28X1.5-4301	28,0	1,5	0,05
NIGRBG3D30X2-4301	30,0	2,0	0,07
NIGRBG3D33X2-4301	33,7	2,0	0,11
NIGRBG3D35X1.5-4301	35,0	1,5	0,09
NIGRBG3D40X2-4301	40,0	2,0	0,18
NIGRBG3D42X2-4301	42,4	2,0	0,15
NIGRBG3D44X2-4301	44,0	2,0	0,17
NIGRBG3D48X2-4301	48,3	2,0	0,20
NIGRBG3D50X2-4301	50,0	2,0	0,25
NIGRBG3D54X2-4301	54,0	2,0	0,27
NIGRBG3D60X2-4301	60,3	2,0	0,33
+ NIGRBG3D76X2-4301	76,1	2,0	0,67
+ NIGRBG3D88X2-4301	88,9	2,0	0,85